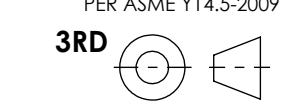


STANDARD SIZE	STANDARD INLET SIZE	STANDARD RECIRCULATION STINGER SIZE
SPOOL 6 X 2	6"	2"
SPOOL 8 X 3	8"	3"

- NOTES:
1. MATERIALS OF CONSTRUCTION: CARBON STEEL OR 304 S/S
 - TRANSFLOW 316 S/S
 2. STANDARD DESIGN PRESSURE: 0.63 PSIG INTERNAL/EXTERNAL
 3. STANDARD DESIGN TEMPERATURE: 0-120 °F
 4. ANTI-GRAVITY BLENDER SIZES SHOWN ABOVE ARE STANDARD. CUSTOM SIZES AND DESIGNS ARE AVAILABLE UPON REQUEST.
 5. VESSEL AND HOPPER SHOWN ABOVE VARY IN SIZE DEPENDING ON PROJECT SPECIFICS.

GENERAL TOLERANCES
 UNLESS OTHERWISE SPECIFIED THE FOLLOWING SHALL APPLY
 MACHINING - .XX± .02 .XXX± .005 ANGLES - 30°
 SURFACE ROUGHNESS HEIGHT 63 MICRONS OR LESS
 FABRICATION - UNDER 6 6 TO 24 24 TO 60 OVER 60
 ± .06 ± .12 ± .19 ± .25
 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
 UNLESS SPECIFIED DIMENSIONS & TOLERANCES INTERPRETED
 PER ASME Y14.5-2009



REV. NO.	DESCRIPTION	DATE	BY
REVISIONS			
CUSTOMER:			
CUSTOMER PO NUMBER:			
YOUNG JOB NUMBER:			
TITLE			
YOUNG INDUSTRIES ANTI-GRAVITY BLENDER			
 <small>MUNICIPALITY, PENNSYLVANIA 17756 TELEPHONE: 570-546-3165</small>			
DRAWN BY: RDV		DATE: 08/28/24	
CHECKED BY:		SCALE=1:8	
DRAWING NUMBER	D-21404-35	SHEET 1 OF 1	REV: 00